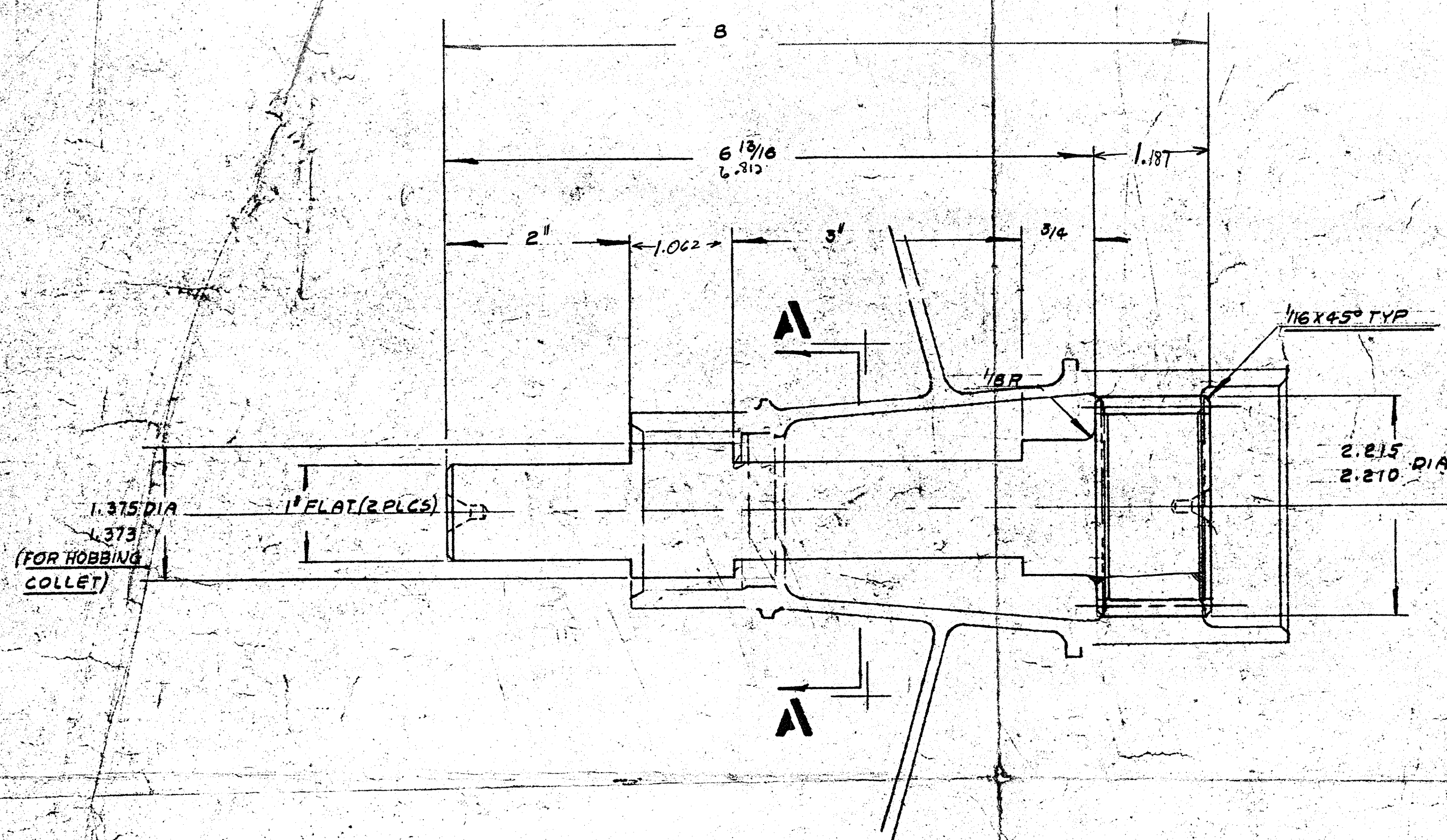


EFFECTIVE ON	PERMISSIONS				
	ZONE	LTR	DESCRIPTION	DATE	APPR'VD DATE



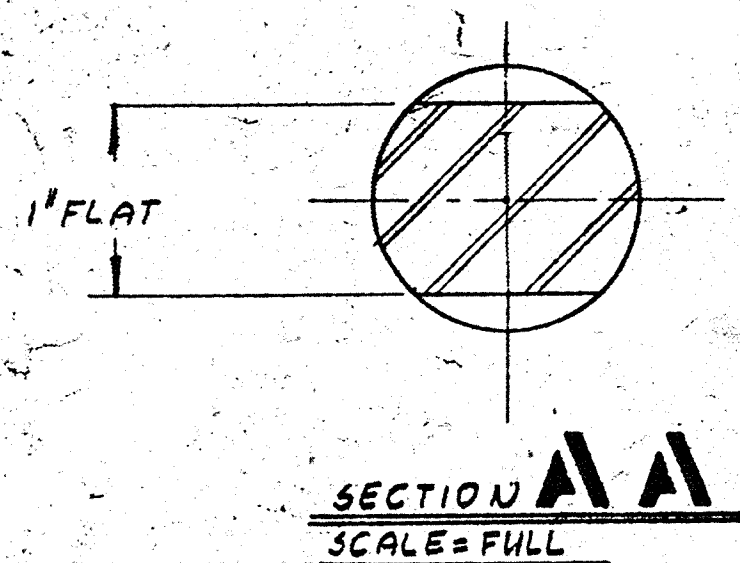
Touch & Go Sec. 11/74 first pass

120± Finish

SPLINE DATA		
NO. OF TEETH	34	
DIA. PITCH	16/21	
PITCH DIA.	2.125 RE	
PRESS. ANGLE	20°	
CIR. THICK'SS. (REF.)	.095/.090	
ROOT DIA.		
T.I.F. DIA.		
PIN DIA.	.120	
DIA. OVER BETWEEN PINS	2.310	
	2.299	
TYPE OF FIT	S10E	
MATING SPLINE PART NO.	369A 5158	
CALC	CHK'D 20.2	DATE

CUT TO FIT PIECE PART.

NOTE:
HARDEN DET. #1 TO 32 ~ 35 R.C.



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369A9965

[illegible][illegible]

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DIMENSIONAL TOLERANCES 3 PLACE DECIMAL ± .010 2 PLACE DECIMAL ± .03 ANGULAR ± 0° 30'	CONTRACT NO.		HUGHES TOOL COMPANY-AIRCRAFT DIVISION CULVER CITY, CALIFORNIA	
	DRWN	VENHOLD 4-8-66	DWG. TITLE ARBOR, SPLINE	
	CHK'D	Hughes 4-8-66		
	APP'D	John P. ... 5-2-66		
	APP'D			
APP'D				
MATERIAL AND PROCESS	APP'D		SIZE CODE IDENT NO DWG. NO. D 02731 369A9965	
	APP'D			
	APP'D			
	APP'D			
	HTC-AD APPROVAL			
APPROVAL		SCALE 1/1		SHEET 10 of 1